

## Starch in ruminant diets: a review<sup>□</sup>

*Almidones en la alimentación de rumiantes: revisión de literatura*

*Amido na alimentação dos ruminantes: revisão de literatura*

Luis M Gómez<sup>1,2,3\*</sup>, MVZ, MSc, (c)Dr. Sc; Sandra L Posada<sup>2</sup>, Zoot, MSc, Dr. Sc; Martha Olivera<sup>3</sup>, MV, Dr. Sc.

<sup>1</sup>*Departamento de Investigación y Desarrollo, Grupo Nutri-Solla, Solla S.A., AA 1272, Itagui, Colombia.*

<sup>2</sup>*GRICA Research Group, Facultad de Ciencias Agrarias, Universidad de Antioquia, AA 1226, Medellín, Colombia.*

<sup>3</sup>*BIOGENESIS Research Group, Facultad de Ciencias Agrarias, Universidad de Antioquia, AA 1226, Medellín, Colombia.*

(Received: April 15, 2015; accepted: November 11, 2015)

doi: 10.17533/udea.rccp.v29n2a01

### Summary

**Background:** starch is an important energy source for ruminants nutrition. This carbohydrate is often used to improve rumen fermentation, optimizing digestion of structural carbohydrates and increasing protein flow to the small intestine. Microbial and digestive enzymes are involved in starch digestion, generating products that can positively or negatively affect animal performance and health, depending on the starch contents of the diet. **Objective:** to describe the basic characteristics of starches, the factors affecting its nutritional availability, and its effects in ruminants. **Conclusion:** a number of factors affect starch digestibility, including granule size, amylose/amylopectin ratio, proportion of farinaceous and vitreous endosperm, presence of starch-lipid and starch-protein complexes, and physical-chemical processing of the feed. Ingestion of large amounts of starch can trigger ruminal acidosis. However, its rational use in the diet has positive effects on methane emissions, and in milk yield and composition.

**Keywords:** *acidosis, amylopectin, amylose, digestibility, lactation, methanogenesis.*

### Resumen

**Antecedentes:** el almidón es un importante recurso energético para la alimentación de rumiantes. Este carbohidrato es frecuentemente empleado para el mejoramiento de los parámetros de fermentación ruminal, lo que optimiza el aprovechamiento de los carbohidratos estructurales e incrementa el flujo de proteína al intestino delgado. En su digestión participan enzimas microbianas y digestivas, las cuales generan diferentes

□ To cite this article: Gómez LM, Posada SL, Olivera M. Starch in ruminant diets: a review. Rev Colomb Cienc Pecu 2016; 29:77-90.

\* Corresponding author: Luis M Gómez. Director of Research and Development, Solla S.A. Company. Carrera 42 No. 33-80 Itagui, Colombia. Tel +57 4 4448411. E-mail: lmgomez@solla.com

productos que impactan positiva o negativamente el desempeño productivo y la salud del animal, dependiendo del nivel de almidón en la dieta. **Objetivo:** describir las características básicas de los almidones, los factores que afectan su disponibilidad nutricional y los efectos de su utilización en la alimentación de los rumiantes. **Conclusión:** existe un sinnúmero de factores que afectan la digestibilidad del almidón, entre ellos, el tamaño del gránulo, la relación amilosa/amilopéctina, la proporción de endospermo farináceo y vítreo, la presencia de complejos con lípidos y proteínas, y su procesamiento físico-químico. La ingestión de grandes cantidades de almidón puede desencadenar acidosis ruminal; no obstante, su empleo racional en la dieta de los rumiantes tiene efectos positivos sobre la emisión de metano, y la producción y calidad de la leche.

**Palabras clave:** acidosis, amilopéctina, amilosa, digestibilidad, lactancia, metanogénesis.

## Resumo

**Antecedentes:** o amido é uma importante fonte de energia na alimentação dos ruminantes. Este carboidrato é geralmente utilizado para melhorar os parâmetros de fermentação no rúmen, o que otimiza a utilização dos carboidratos estruturais e aumenta o fluxo de proteína para o intestino delgado do animal. Na sua digestão estão envolvidas enzimas digestivas e microbianas, as quais geram diferentes produtos que impactam positiva ou negativamente o desempenho produtivo e a saúde do animal dependendo do nível de amido na dieta. **Objetivo:** descrever as características básicas do amido, fatores que afetam a sua disponibilidade nutricional e os efeitos da sua utilização na alimentação de ruminantes. **Conclusão:** diversos fatores afetam a digestibilidade do amido, incluindo o tamanho do gránulo, a relação amilose/amilopéctina, a proporção de endosperma farináceo e vítreo, a formação de complexos com lípidos e proteínas e o seu processamento físico-químico. A ingestão de grandes quantidades de amido pode provocar acidose ruminal, no entanto, a sua utilização racional na alimentação de ruminantes tem efeitos positivos sobre as emissões de metano, a produção de leite e a sua qualidade composicional.

**Palavras chave:** acidose, amilopéctina, amilose, digestibilidade, lactação, metanogênese.

## Introduction

Starch—the largest reservoir of plant polysaccharides—plays an important role in germination and growth, and its synthesis is second only to that of cellulose. Starch is the main energy component used in ruminant feeds due to its availability (Ortega and Mendoza, 2003). It is often included in the diet to improve ruminal fermentation, allowing for a better use of structural carbohydrates and to increase protein flow to the small intestine (Huntington *et al.*, 2006). Starch sources are expensive, so they must be used wisely to be cost-effective. It is important to understand the structural characteristics of starch, its ruminal and post-ruminal digestion and the factors affecting its digestibility in order to improve performance and profit of livestock systems. This review describes starch, the factors affecting its nutritional availability, and its effects in ruminant feeding and nutrition.

## Description of starch

### Composition

Starches are mainly  $\alpha$ -glucans composed of two types of molecules: amylose and amylopectin

(Santana and Meireles, 2014; Table 1). Amylose is a linear D-glucose polymer containing about 99%  $\alpha$ -1,4 links (Parker and Ring, 2001). Amylopectin, which has 95%  $\alpha$ -1,4 links and 5%  $\alpha$ -1,6 links (Stevnebo *et al.*, 2006), is the most abundant component of starches (Figure 1). On the other hand, amylose content in starch usually fluctuates from 200 to 300 g/Kg. Some starch-rich feeds such as waxy cereals usually contain negligible amounts of amylose, while high-amylose sources may contain up to 700 g amylose/Kg. Cereals such as wheat, maize, barley, and rice can contain a waxy gene derived from natural mutations of genes encoding granule bound starch synthase, which is required for amylose synthesis (Svihus *et al.*, 2005).

### Structure

Starch granules are formed by concentrically growing layers alternating semi-crystalline and amorphous films (Figure 1). The semi-crystalline region is more abundant in amylopectin and is more impervious to enzymatic attack because of its resistance to entry of water. The amorphous region is rich in amylose and has lower density than the crystalline area, which facilitates water flow and enzyme attack; however, it is abundant in hydrogen bonds (Perez *et al.*, 2009).

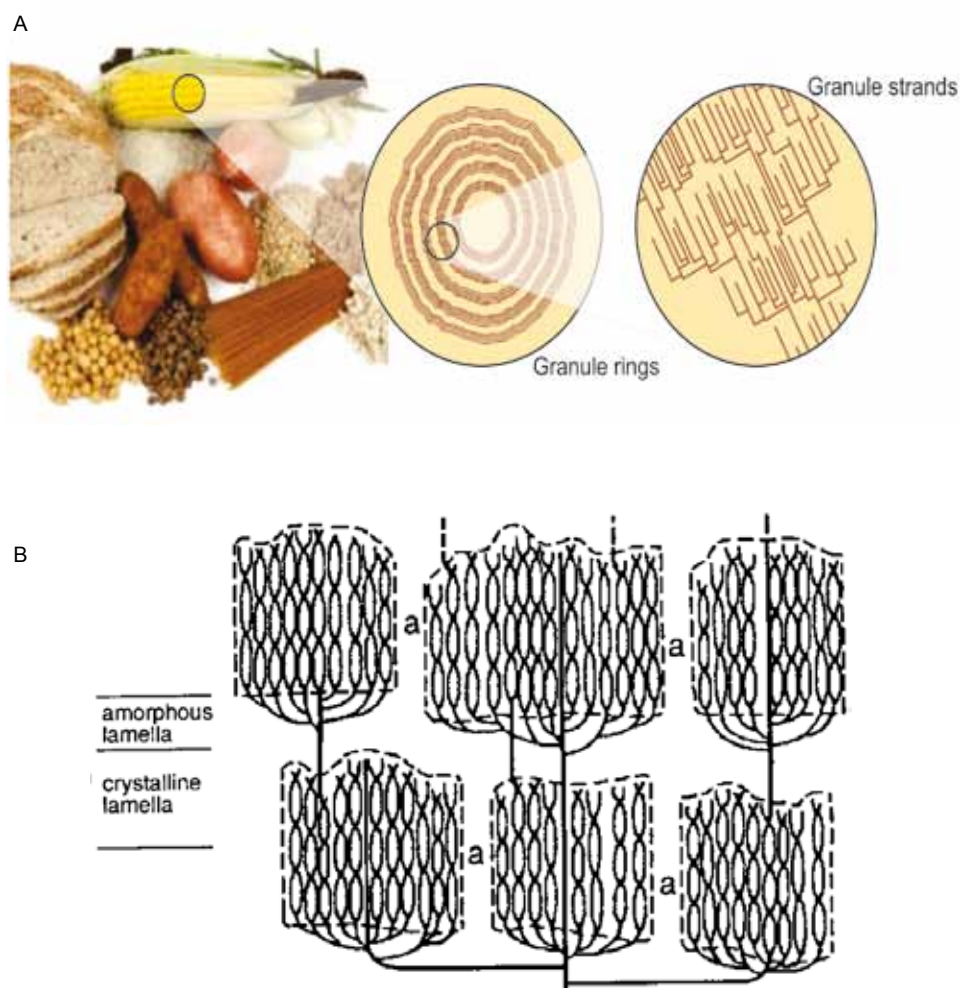
**Table 1.** Properties of starch components.

Characteristic	Component	
	Amylose	Amylopectin
General structure	Linear	Branched
Branch sites	None <sup>a</sup>	1 per 20 to 25 glucose units
Polymerization degree <sup>b</sup>	~1.000	~10.000-100.000
Molecular weight	$1 \times 10^5$ - $1 \times 10^6$ g/mol	$1 \times 10^7$ - $1 \times 10^9$ g/mol
Stability in solution	Low	High

<sup>a</sup> There is a type of branched amylose with 1 or 2  $\alpha$ -1,6 links per molecule.

<sup>b</sup> Number of glucose residues per molecule.

Adapted from Parker and Ring, 2001.



**Figure 1.** (A) Structure of starch granules, represented by organized laminar forms. Amorphous rings (composed mainly of amylose) separate layers in the semi-crystalline regions (composed primarily of amylopectin). Modified from Perez *et al.*, 2009. (B) Amylopectin structure according with the cluster model by Myers *et al.*, 2000. Glucan chains are depicted by solid lines while intersections between them indicate branch linkages. The dotted lines show the limit of amylopectin side chain clusters with unbranched chains associated in tightly packed double helices. a) depicts the amorphous areas separating amylopectin side chain clusters.

### Structural alterations

**Gelatinization.** It is the permanent alteration of the granule structure by breaking its hydrogen bonds. Starch absorbs water during gelatinization, the expansion breaks the hydrogen bonds releasing some of the amylose by leaching, thus birefringence is reduced and starch becomes more soluble and exposed to enzyme activity (Rooney and Pflugfelder, 1986). In excess of water, most starches gelatinise at temperatures higher than 80 °C. The gelatinisation temperature is higher for small starch granules. Amylose-rich cereals are more resistant to gelatinisation than cereals with normal and high amylopectin levels (Svihus *et al.*, 2005). Table 2 shows gelatinization values for several foods and processing methods. The degree of gelatinization is higher for extruded vs. pelleted food since the temperature used in the process is higher (up to 250 °C vs. 60-95 °C; Caballero, 2010).

**Table 2.** Starch gelatinization under several processing methods in various feeds.

Food	Gelatinization (%) <sup>1</sup>	Processing
Corn	17.06	Unprocessed
Sorghum	12.47	Unprocessed
Yucca	7.59	Unprocessed
Concentrate 1	32.49	Pelleting
Concentrate 2	32.55	Pelleting
Concentrate 3	31.92	Pelleting
Corn	79.3	Extruded

<sup>1</sup>Assessed by an enzymatic method (Medel *et al.*, 1999).

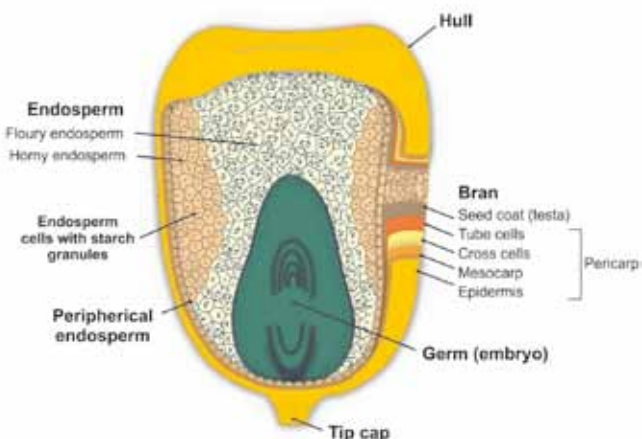
**Retrogradation.** It is defined as the reversible return of a solubilized, dispersed or amorphous state to a crystalline or insoluble form, which limits starch digestibility. Amylose is the main component that facilitates retrogradation (Biliaderis, 2009).

### Sources of starch

#### Cereal grains and roots

Cereal grains are a major source of starch used in animal feeds. Cereals are composed of pericarp, endosperm and germ (Figure 2). The pericarp

comprises 3 to 8% of the kernel weight, although it can be up to 25% in oats (Evers *et al.*, 1999). It is mostly composed (90%) of highly lignified fiber and the starch content is less than 10% (Li *et al.*, 2007), thus pericarp digestibility does not exceed 40% (Van Barneveld, 1999).



**Figure 2.** Corn kernel composition. Adapted from Eckhoff and Watson (2009).

The endosperm represents between 60 and 90% of the grain. It is the morphological structure containing the starch. It also contains proteins, phospholipids and ash, but little neutral detergent fiber (NDF) and phosphorus (P; Eckhoff and Watson, 2009). The endosperm layers, from the outside in, are aleurone, peripheral endosperm, horny (or vitreous) and floury. Both the peripheral and the horny endosperm have starch granules surrounded by a matrix abundant in hydrophobic proteins called prolamines and non-starch polysaccharides (PNAs;  $\beta$ -glucans, arabinoxylans, and pectins), which are relatively impermeable to water and enzymatic activity (Zeoula and Caldas Neto, 2001; Giuberti *et al.*, 2014). Grains exhibiting high proportion of peripheral and horny endosperm are called vitreous or horny, while those abundant in floury endosperm are called opaque or soft (Zeoula and Caldas Neto, 2001).

#### Non-conventional sources

Starch represents an important fraction in many crops. Most cereals (i.e. corn, wheat, rice, oat, and barley) contain between 60 and 80% starch, while legumes (chickpea, bean, pea) contain from 25 to

50%, tubers (potato, cassava, cocoyam, arrowroot) from 60 to 90%, and some green fruit (banana, mango) contain as much as 70% (Santana and Meireles, 2014). As in cereals, the largest proportion of starch corresponds to amylopectin and the smallest to amylose (17-30%; Hu *et al.*, 2010). Amylose represents 14 to 19% of starch in cassava, between 2 and 22% in potato, and approximately 37% in plantain (Knowles *et al.*, 2012). Amylopectin in starch from potato is less branched compared to cereals (Alvani *et al.*, 2011). It is also highly expandable (Vasanthan and Bhatta, 1996) and gelatinizes at relatively low temperature (between 64.4 and 69.9 °C) compared to other starches (Hernandez-Medina *et al.*, 2008).

Table 3 shows amylose and amylopectin concentration in different starchy foods and concentrates fed to dairy cattle. Differences in amylose/amylopectin ratio affect the rate of ruminal or intestinal digestion. Digestion rate of amylopectin is usually higher than that of amylose (Knowles *et al.*, 2012).

**Table 3.** Amylose and amylopectin content in various feeds.

Source	Amylose (%)	Amylopectin (%)
Corn	29.24	70.76
Sorghum	29.55	70.45
Yucca	19.84	80.16
Concentrate 1 (C1)*	21.17	78.83
Concentrate 2 (C2)	22.22	77.78
Concentrate 3 (C3)	20.25	79.75
Concentrate 4 (C4)	24.89	75.10

\*Isoenergetic and isoproteic concentrates (C) for dairy cattle formulated with four carbohydrate sources: corn (C1), sorghum (C2), yucca (C3), citrus pulp (C4). Assessed using the method described by Gibson *et al.* (1997).

## Ruminal and post-ruminal digestion of starch

Once it reaches the rumen, starch is degraded mainly by amylolytic bacteria and by fungi and protozoa to a lesser extent (Huntington, 1997). The  $\alpha$ -1-4 and  $\alpha$ -1-6 endo and exoamylases produced by rumen microorganisms have the ability to hydrolyze amylose and amylopectin glycosidic linkages, releasing different oligosaccharides (Table 4).

The post-ruminal process of starch degradation begins with pancreatic  $\alpha$ -amylase secretion, which hydrolyzes amylose and amylopectin into dextrans and linear oligosaccharides with two to three glucose units. The process is completed by the action of oligosaccharidases (maltase and isomaltase) secreted in the intestinal membrane (Ortega and Mendoza, 2003).

In ruminants, the site of starch digestion affects the substrates absorbed. Ruminal digestion generates volatile fatty acids (VFA) for absorption and provides energy for microbial protein synthesis (Huhtanen and Sveinbjörnsson, 2006). Decreased rumen digestibility of starch is desirable to prevent from acidosis and to increase the supply of glycogenic substrates (Svihus *et al.*, 2005). Starch digestion in the small intestine implies greater energetic efficiency compared with ruminal digestion due to reduced methane production and fermentation heat losses and higher efficiency of metabolisable energy utilisation (Huhtanen and Sveinbjörnsson, 2006). Nevertheless, the increased energy efficiency from higher starch digestion in the small intestine is offset by the increase in hindgut fermentation, because only VFA are absorbed from the hindgut whereas microbial matter is excreted in feces. A decrease in ruminal starch digestion is not associated with an increase in its small intestinal

**Table 4.** Enzymes involved in starch hydrolysis.

Enzyme	Link	End product
Phosphorylase	$\alpha$ -1-4 glycosyl	Glucose 1 phosphate
Alpha-amylase	$\alpha$ -1-4 glycosyl	Linear and branched oligosaccharides
Beta-amylase	$\alpha$ -1-4 glycosyl	Maltose and limit dextrans
Amyloglucosidase	$\alpha$ -1-4 glycosyl and $\alpha$ -1-6 glycosyl	Glucose
Isoamylase	$\alpha$ -1-6 glycosyl	Lineal chains of $\alpha$ -1-4 glucans
Pullulanase	$\alpha$ -1-6 glycosyl	Lineal chains of $\alpha$ -1-4 glucans

Adapted from Tester *et al.*, 2004.

digestion, but it is associated with higher hindgut and lower total tract digestibility (Larsen *et al.*, 2009).

For this reason, rumen is considered the primary site of starch digestion. Ruminal digestion usually accounts for 75 to 80% of the intake, and about 35 to 60% of the starch entering the small intestine is degraded. About 35 to 50% of the starch that escapes digestion in the small intestine is degraded in the hindgut (Harson, 2009). According to a meta-analysis by Moharrery *et al.* (2014), ruminal starch digestibility varies greatly (from 224 to 942 g/Kg). The authors also noted that starch consumption adversely affected ruminal starch digestibility, obtaining a negative slope of 1.4% per Kg increase in daily starch intake. Table 5 presents the content and ruminal digestibility of various starch sources used in livestock.

**Table 5.** Starch content and ruminal digestibility of several starch sources commonly used as feed supplements in dairy cattle.

Grain	Starch (%)	Rumen digestibility (%) <sup>a</sup>
Corn <sup>1,2</sup>	76.0	72 - 89.9
Sorghum <sup>1,2</sup>	71.3	60 - 78.4
Wheat <sup>1,2</sup>	70.3	88.3 - 88.1
Barley <sup>1,2</sup>	64.3	80.7 - 84.6
Oats <sup>1,2</sup>	58.1	92.7 - 94.0
Yucca <sup>3</sup>	80.0	91.0

<sup>a</sup>Variability is explained by grain treatment (grinding, rolling, flaking).

<sup>1</sup>Herrera-Saldana *et al.*, 1990. <sup>2</sup>Huntington, 1997. <sup>3</sup>Veaslip and Mikled, 2001.

## Factors affecting starch digestibility

### Granule size

This is a limiting factor in starch digestion because the relationship between starch volume and surface area, and thus substrate-enzyme contact, decreases as granule size increases (Svilus *et al.*, 2005). Cereals with small granules, such as oats and rice, are more digestible than corn, wheat and potato, which have long granules (Bednar *et al.*, 2001; Svilus *et al.*, 2005).

### Amylose/amylopectin ratio

Several studies have shown that amylose/amylopectin ratio is negatively correlated with starch

digestion (Bednar *et al.*, 2001). Amylose is inserted into amylopectin molecules increasing the amount of hydrogen bonds within the starch molecule, which negatively impacts the ability of expansion and enzyme activity (Caldas-Neto *et al.*, 2000). Likewise, starch granules with high amylose content are more prone to retrogradation (Svilus *et al.*, 2005).

### Floury versus vitreous endosperm

Several researchers (Correa *et al.*, 2002; Ngonyamo-Majee *et al.*, 2008) have reported an inverse relationship between starch digestibility and vitreousness. Allen *et al.* (2008), studied ruminal and duodenal-fistulated cows using corn with vitreous endosperm content varying between 25 and 66%. They found that feeding corn with 66% of vitreous endosperm reduced ruminal digestion in 19.1% and overall digestion in 7.1%.

### Starch-lipid complexes

Quantitatively, lipids are the major non-starch compounds in starch granules and can be found as free fatty acids (mostly palmitic and linoleic acid) and lysophospholipids (Svihus *et al.*, 2005). In cereal grains, a portion of amylose has insoluble starch-lipid complexes, which form helical structures that provide greater adhesion between molecules, diminish starch swelling (Vasanthan and Bhatt, 1996), decrease their solubility (Rooney and Pflugfelder, 1986) and reduce the rate of enzymatic digestion (Crowe *et al.*, 2000). Cassava and potato starch contain a smaller percentage of lipids compared with cereal starch (Zeoula and Caldas Neto, 2001; Alvani *et al.*, 2011).

### Starch-protein complexes

The proteinaceous matrix surrounding starch granules affects starch digestibility. Digestibility is negatively associated with the presence of prolamins. Prolamins are storage proteins that receive a different name for each cereal, namely zein (corn), kafirins (sorghum), gliadin (wheat), hordeins (barley), secalins (rice), and avenines (oats). Usually, wheat, oats, rice and barley have fewer prolamins than corn and sorghum (Momany *et al.*, 2006; Giuberti *et al.*, 2014).

Zeins account for 50 to 60% of the protein in the whole grain and are located at the periphery of the cell. Floury endosperm is low in zein compared with vitreous endosperm (Giuberti *et al.*, 2014). Zeins are not soluble in the rumen environment (Lawton, 2002). Starch digestion requires that rumen bacteria degrade zeins first via proteolysis, before starting the amylolytic activity (Cotta, 1998).

#### *Processing of cereal grains*

Grain processing using temperature, humidity and pressure facilitate binding of bacteria to starch granules, increasing its digestibility (Huntington *et al.*, 2006). Common processing includes grinding, pelleting, dry rolling, steam rolling (addition of water before rolling), and steam flaking. All these processes aim to break grain barriers such as the pericarp and the protein-starch matrix, allowing access of microorganisms to starch granules. These processes also reduce the particle size, and increase surface area and microbial colonization (Giuberti *et al.*, 2014). The response to processing varies with different grains, with sorghum > corn > oats = barley > wheat (Huntington *et al.*, 2006).

Gelatinization of starch makes it more water-soluble and digestible. According to Huntington (1997), steam flaking of corn improves ruminal, post-ruminal and total tract digestibility compared with dry rolling (85 vs. 70%, 92 vs. 69%, and 99 vs. 90%, respectively). According to Sveinbjörnsson *et al.* (2007), heat treatment increases starch degradation during 8 h of *in vitro* incubation, as follows: 0.155 vs. 0.870 for pure potato starch, 0.491 vs. 0.815 for peas, 0.686 vs. 0.913 for barley, and 0.351 vs. 0.498 for maize.

Only a fraction of starch is gelatinized during steam conditioning and pelleting of feeds (from 10 to 200 g starch/Kg). The expander processing, on the other hand, adds up to 80 g water/Kg while the diet reaches a high pressure and temperatures above 100 °C, thus resulting in between 220 and 350 g starch/Kg gelatinized during this process. The extrusion adds even more water (up to 180 g water/Kg) and the diet is subjected to even higher temperatures (>110 °C) under high pressure, thus resulting in more complete gelatinisation and disintegration of starch granules (Svihus *et al.*, 2005). This was evidenced by Offner

*et al.* (2003), who reported 0.607, 0.663, 0.743, 0.746, 0.819, 0.830, and 0.867 effective degradabilities for untreated, cracked, ground, pelleted, expanded, steam flaked and extruded corn, respectively (passage rate 0.04 h<sup>-1</sup>). Grain type also influences the results. Steam flaking of corn eliminated the adverse effects of vitreous endosperm and protein-starch matrix on digestibility in comparison with dry rolling. This was contrary to the results obtained for barley, a grain with a highly digestible protein-starch matrix, where no difference was observed between both treatments (Engstrom *et al.*, 1992).

#### *Starch source*

The highest effective degradability of starch in cereal grains was obtained for oats, wheat and barley, being lower for corn and sorghum. Corn and especially sorghum have a high proportion of peripheral and horny endosperm resulting in increased resistance to microbial activity (Rooney and Pflugfelder, 1986), unlike wheat and oats, which have higher proportion of floury endosperm. In addition, corn and sorghum have a denser protein matrix (Kotarski *et al.*, 1992). The *in vitro* experiment by Lanzas *et al.* (2007) measured fractional gas rates, as a measure of starch digestion (Huhtanen and Sveinbjörnsson, 2006), reporting 0.26, 0.24, 0.15, and 0.06 h<sup>-1</sup> rates for wheat, barley, corn and sorghum, respectively (p<0.001).

Cassava has higher effective degradability than corn and sorghum due to its lack of pericarp, protein matrix, horny and peripheral endosperm; as well as low proportion of lipids, lack of associations between starch and protein, less amylose, more amylopectin, less hydrogen bonding, and greater swelling when subjected to chemical processes. Cassava starch is composed exclusively of amylopectin in the crystalline region and amylose in the amorphous region, which prevents excessive formation of hydrogen bonds with amylopectin, allowing amylose to be readily leached. This is contrary to cereals, which have amylose in the crystalline region (Zeoula and Caldas Neto, 2001). Effective degradability of corn, sorghum and cassava, reported by Offner *et al.* (2003), was 0.597, 0.603 y 0.802, respectively (passage rate 0.06 h<sup>-1</sup>).

### *Physiological restrictions of the small intestine*

Starch digestibility in the small intestine is limited. As digesta flow increases, starch digestibility decreases (Huntington *et al.*, 2006). Factors that limit starch digestibility include controlled glucose absorption, deficient enzyme accessibility to starch granules, alterations in ruminal and intestinal pH, and lack of synchrony between starch flow through the intestine and amylase secretion (Owens *et al.*, 1986).

Starch digestion efficiency in the small intestine varies between sources. Tothi *et al.* (2003) reported higher digestibility for barley starch in the small intestine compared with cornstarch, resulting in higher small intestine absorption in terms of g/Kg starch ingested.

### **Starch and ruminal acidosis**

Starch fermentation increases volatile fatty acids (VFA) and lactate production, which can reduce ruminal pH and kill cellulolytic microorganisms, leading to decreased fiber digestibility and dry matter (DM) intake. Additionally, it can cause metabolic disorders such as acute and sub acute ruminal acidosis, rumenitis, laminitis, liver abscesses and polyencephalomalacia (Plaizier *et al.*, 2009).

The risk of ruminal acidosis increases when starch digestion rate increases. This rate varies with grain type and processing and generally occurs in the following order: wheat (32% h) > oat > barley (29% h) > potato (5% h) > corn (2% h) and sorghum (Callison *et al.*, 2001; Mosavi *et al.*, 2012). Krause *et al.* (2002) reported lower ruminal pH in lactating cows fed high moisture corn vs. dried corn. Gulmez and Turkmen (2007) observed a decrease of ruminal pH (<6) in lactating cows when corn was replaced by wheat. They also observed low pH (<5.8) over 13 continuous hours when wheat was the only source of starch.

Cassava is used as a readily fermentable energy source for ruminants. It has a high rate and extent of ruminal degradation, as evidenced by Khampa and Wanapat (2006) who compared cassava vs. corn supplementation at 1 and 2% of live weight. They found that 2% cassava supplementation lowered

ruminal pH (5.3 vs. 6.4) and cellulolytic bacteria ( $2.3$  vs.  $5.9 \times 10^7$ ).

### **Starch and methanogenesis**

Ruminal digestion of fiber-rich diets increases hydrogen and carbon dioxide production, which are substrates for methanogenesis. Moreover, starch-rich diets change the bacterial ecology by favoring propionic-acid producing bacteria over methanogens (Bannink *et al.*, 2006; Ellis *et al.*, 2008). Propionic acid production from dicarboxylic acids (aspartate, malate, fumarate) via the succinate pathway is thermodynamically more efficient than methanogenesis (Offner and Sauvant, 2006). Moreover, rapidly-fermenting diets reduce methane production by decreasing ruminal pH, which affects the growth of methanogens, protozoa (Hook *et al.*, 2011) and cellulolytic bacteria (Sung *et al.*, 2007), and increases passage rate, which reduces protozoans and, thereby, interspecies hydrogen transfer (Kumar *et al.*, 2013).

Agle *et al.* (2010) reported that diets with higher proportion of non-structural carbohydrates (52 and 72%) resulted in numerically lower methane emissions (1.5 vs. 3.4 g/hour, respectively), although results showed no difference due to high variability. A recent study in grazing Holstein Friesian cows found that concentrate level (2, 4, 6, and 8 Kg/cow/day) had no impact on methane emissions (287, 273, 272, and 277 g/day, respectively). However, when it was associated with DM and energy consumption, methane decreased with increasing levels of concentrate (g CH<sub>4</sub>/Kg DM: 20, 19.3, 17.7, and 18.1; CH<sub>4</sub>-E/gross energy intake: 0.059, 0.057, 0.053, and 0.054, respectively). They demonstrated that concentrate supplementation to grazing cows increased milk production and decreased methane emissions per unit of milk produced (Jiao *et al.*, 2014). Aguerre *et al.* (2011) found that changing forage: supplement ratio (F/S) from 68:32 to 47:53 reduced methane emissions from 648 to 538 g/cow/day. Pirondini *et al.* (2015) evaluated the effect of starch (23.7 and 27.7% DM) on methane emissions in dairy cows, finding lower emissions for starch-rich diets (415 vs. 396 g/d, respectively). Finally, Hatem *et al.* (2015) investigated the effect of starch (270 vs. 530 g/Kg concentrate DM) and fermentation rate



(fast vs. slow) in dairy cows. They found no differences in methane produced per Kg of fat-corrected milk and protein, or per Kg DM consumed, or as a fraction of the gross energy consumed. However, the high starch diet (46.9 vs. 43.1 g/Kg) had less ruminal methane per Kg of fermentable organic matter (42.6 vs. 47.4 g/Kg). Hales *et al.* (2012) evaluated the effect of corn processing. They found that Jersey animals eating steamed corn flakes produced less methane than those eating dry rolled corn (58.77 vs. 74.31 L/animal, 11.65 vs. 14.06 L/Kg DM intake, 2.47 vs. 3.04% of gross energy consumed, and 3.30 vs. 4.18% of digestible energy consumed). The reduction was explained by differences in ruminal fermentation, changing the place of digestion (from the rumen to the intestine), or decreased ruminal pH. Scarce literature is available on the effect of starch source and processing on methane emissions. In a study reported by the CCRP (2012) a reduction of methane emissions in cows fed ground wheat (219 g methane/day, 11.1 g methane/Kg of DM consumed) vs. ground corn (424 and 19.5 g methane, respectively).

The difference in methane production per starch vs. cellulose unit does not depend on the chemical composition, as both carbohydrates are hydrolyzed to glucose before fermentation. Conversely, hemicellulose polymer includes sugars with 5 to 6 carbons, which could lead to changes in the fermentation profile (different proportions of VFA) and methane emissions. Rather than the chemical composition, the differences in methane production from starch, cellulose and hemicellulose appear to be a function of the microbial species that degrade each substrate. Fermentation patterns and methane production vary as microbial species adapt to changes in dietary substrates and ruminal conditions. Additionally, associative effects between nutrients influence methane production, which means that this gas can be estimated for the diet and not for individual ingredients (Knapp *et al.*, 2014).

### **Relationship between starch and milk composition and yield**

#### *Effect on milk yield and fat content*

Milk yield response depends on the starch source (Khorasani *et al.*, 2001) and its degradation

rate. Mosavi *et al.* (2012) compared milk yield in Holstein cows consuming wheat, barley, maize or potatoes. They found a reduced milk yield for the diet added with potatoes, and attributed it to its lower digestibility. Supplementation with rapidly degradable starches in rumen -such as barley, wheat or cassava- increases yield but reduces milk fat (Sutton, 1989). Poore *et al.* (1993) found a milk yield increase of 3.4 Kg/day and 0.4% fat reduction when ruminal digestibility increased from 48 to 72%. Milk fat reduction is associated with changes in the fermentation profile, caused by a relative reduction in lipogenic vs. glycogenic precursors (Reynolds *et al.*, 1997). Rumen propionate increases while acetate and butyrate decrease when ingestion of rapidly degradable starch exceeds 7 Kg/day (Casper *et al.*, 1990). Jurjanz *et al.* (1998) evaluated starch source and level (wheat or potato peels; <5, 6, or >7.5 Kg/d) on milk yield and composition. High starch consumption from potato peels (>7.5 Kg/day) lead to slower ruminal degradation and increased milk fat content (+ 3.3 g/Kg) compared to wheat. Fed in lower amounts, the starch source did not affect milk fat synthesis. The lower rate of starch degradation could have released more fat precursors. Mosavi *et al.* (2012) also observed slower ruminal degradation for corn starch compared with wheat, barley or potato, as well as increased acetate and butyrate production along with higher milk fat (3.43% vs. 3.12, 3.09, and 3.13%, respectively). Contrary to these findings, Chanjula *et al.* (2004) did not observe differences in milk production and compositional quality by adding corn (low degradability) or cassava (high degradability) at two inclusion levels (55 vs. 75%).

According to Kennelly and Glimm (1998), milk fat is reduced due the inhibitory effect of methylmalonyl CoA (synthesized from propionic acid) on fatty acid synthesis in the mammary gland. Methylmalonyl CoA accumulation competitively inhibits malonyl CoA (Van Soest, 1994).

Reynolds *et al.* (1997) associated milk fat decrease with increased levels of plasma glucose and insulin in animals fed high amounts of the supplement. Insulin lowers lipolysis and promotes lipogenesis in adipose tissue, reducing fatty acids availability to the mammary gland, thus decreasing milk fat. According to Van Soest (1994), lipogenesis in adipose tissue

is insulin dependent, which is not the case for the mammary gland.

The reduction in milk fat can also be explained by increased trans-unsaturated fatty acids in the rumen (Gaynor *et al.*, 1995). Cereal grains are high in linoleic and oleic acid. A ruminal pH decrease due to the diet can disturb biohydrogenation of unsaturated 18 carbon fatty acids increasing *trans* C18:1 fatty acid (*trans* isomers result from incomplete microbial biohydrogenation of linoleic acid into stearic acid). It is known that ruminal and milk increase in *trans* C18:1 is correlated with low milk fat levels in cows fed high grain diets (Griinari *et al.*, 1998). Corn contains a high concentration of linoleic (C18:2) and octadecanoic acid (*trans* C18:1), which inhibit biohydrogenation and reduce lipogenesis in the mammary gland.

According with Montoya *et al.* (2004), the optimal content of nonstructural carbohydrates (NSC) for maximizing milk yield is between 30 and 38% of the diet. Those researchers supplemented cows with 4 Kg of a commercial concentrate and 0, 6, and 12 Kg of fresh potatoes, thus NSC accounted for 7.2, 12.4, and 17.9% of DM intake. Milk yield was higher for the potato treatments (17.2 vs. 15.8 liters/cow/day;  $p = 0.004$ ). Nevertheless, no difference was observed for the inclusion of 6 vs. 12 Kg potatoes, which could be associated with a limited ability to use potato NSC. Their study found no difference between treatments for fat percentage and production ( $p > 0.05$ ). Pimentel *et al.* (2006) also evaluated cassava supplementation on milk yield and composition. They replaced 0, 25, 50, and 75% of corn with cassava, finding a linear decrease of 30 and 1.15 g/day in milk yield (corrected for 3.5% fat) and fat production, respectively. According to the authors, the viability and level of corn substitution with cassava will depend on a low cost of substitution that compensates for the expected decrease in production.

Dann *et al.* (2014) evaluated three starch levels (17.7, 21.0, and 24.6%) in Holstein cows using increasing levels of ground corn. They found that solids-corrected milk yield was not affected by the diet, averaging 40.8 Kg/d. They concluded that starch content did not affect rumen fermentation or performance. Their highest starch level (on a DM basis) was between 23 to 30%, which follows within the recommended range for lactating cows (Grant, 2005).

Delahoy *et al.* (2003) conducted two experiments assuming that supplements such as steam-flaked corn (SFC) and non-forage fiber (NFF) sources may provide benefits over corn. In the first experiment, animals were assigned to a cracked-corn (CC) or to a steam-flaked corn (SFC) supplement. In the second experiment, animals were offered ground corn (GC) or no forage sources of fiber (NFF). No differences were observed in milk yield (24.3 and 27.5 Kg/d for experiments 1 and 2, respectively), explained by a lack of difference in net energy consumption for lactation, which exceeded the requirements (Experiment 1). Another factor that could explain these results is the quality of the pasture, which did not reduce the pH, a target to improve by NFF inclusion in Experiment 2.

#### *Effect on the protein content*

Diets rich in nonstructural carbohydrates increase ruminal ammonia nitrogen utilization and microbial protein synthesis (Svihus *et al.*, 2005). Therefore, when dietary energy increases, metabolizable protein is also increased. Mosavi *et al.* (2012) evaluated the effect of four starch sources on milk protein in Holstein cows. While protein levels of milk were similar (3.03, 3.10, 3.14, and 3.04%) for wheat, barley, corn and potato supplements, respectively, milk protein differed in favor of wheat, barley and corn, compared to potato (1.08, 1.06, 1.06, and 0.98 Kg/d, respectively;  $p = 0.02$ ). Gozho and Mutsvangwa (2008) found no difference in milk protein for animals fed diets based on wheat, barley or corn, but higher milk protein was observed for diets based on corn vs. oats. On the contrary, other studies comparing slow versus fast ruminal degrading starches found no differences in milk protein (Khorasani *et al.*, 2001; Silveira *et al.*, 2007; Cabrita *et al.*, 2009).

It has been suggested by Huhtanen and Sveinbjörnsson (2006) that enhanced starch digestion in the small intestine increases milk protein, perhaps by sparing amino acids from being used for gluconeogenesis in the liver. They report a study in which milk protein yield was slightly but significantly higher for maize compared with barley supplements. Contrary to this concept, increasing starch digestion in the rumen is considered advantageous in terms of milk protein yield, since it increases the energy supply for microbial protein synthesis and the metabolisable

protein flow to the small intestine (Thair, 2012). Finally, Reynolds (2006) reports a study in which there was no evidence that the site of starch digestion increased milk production or changed its composition.

### Final thoughts

Rumen fermentation of starch -although it reduces energy efficiency over the enzymatic digestion in the intestine- determines its nutritional value for ruminants. The rate and extent of ruminal starch digestion alters pH, cellulolytic activity, microbial protein synthesis, methane emissions and, eventually, animal production. There is a considerable body of research on degradation potential of various cereal grains, but little information on non-traditional sources of starch that could replace cereal grains when availability and costs are competitive. The structural traits of starch from these sources, their interaction with other components, and the effect of processing should be examined. *In vitro* digestion techniques constitute a starting point for studying the extent and kinetics of starch degradation from non-conventional sources.

Starch is the main energy component used in ruminants feed to modulate ruminal fermentation and promote sync with the nitrogen sources. More research is required to evaluate the effect of using one or more sources of starch —with different degrees of degradability and processing— on protein use efficiency, milk yield and compositional quality. Studies should focus on addition levels and nutrient composition of the forage base according with the stage of lactation and energy requirements of the animal.

### Acknowledgements

The Administrative Department of Science, Technology and Innovation (Colciencias, Colombia, call 569 of 2012. Code 1115+569-33874) and the Sustainability Strategy 2014-2015 (CODI, Universidad de Antioquia, Colombia) supported the research project entitled “Evaluación *in vitro* e *in vivo* de diversas estrategias nutricionales para mitigar las emisiones de metano y su impacto productivo,

reproductivo y económico en ganadería de leche especializada en el norte de Antioquia”, which made possible this literature review.

### Conflict of interest

The authors declare they have no conflicts of interest with regard to the work presented in this report.

### References

- Agle M, Hristov AN, Zaman S, Schneider C, Ndegwa PM, Vaddella VK. Effect of dietary concentrate on rumen fermentation, digestibility, and nitrogen losses in dairy cows. *J Dairy Sci* 2010; 93:4211-4222.
- Aguerre MJ, Wattiaux MA, Powell JM, Broderick GA, Arndt C. Effect of forage-to-concentrate ratio in dairy cow diets on emission of methane, carbon dioxide, and ammonia, lactation performance, and manure excretion. *J Dairy Sci* 2011; 94:3081-3093.
- Allen MS, Longuski RA, Ying Y. Endosperm type of dry ground corn grain affects ruminal and total tract digestion of starch in lactating dairy cows. *J Dairy Sci* 2008; 91(E-Suppl. 1):529.
- Alvani K, Qi X, Tester RF, Snape CE. Physico-chemical properties of potato starches. *Food Chem* 2011; 125:958-965.
- Bannink A, Kogut J, Dijkstra J, France J, Kebreab E, Van Vuuren AM, Tamminga S. Estimation of the stoichiometry of volatile fatty acid production in the rumen of lactating cows. *J Theor Biol* 2006; 238:36-51.
- Bednar GE, Patil AR, Murray SM, Grieshop CM, Merchen NR, Fahey GC. Starch and fiber fractions in selected food and feed ingredients affect their small intestinal digestibility and fermentability and their large bowel fermentability *in vitro* in a canine model. *J Nutr* 2001; 131:276-286.
- Biliaderis CG. Structural transitions and related physical properties of starch. In: BeMiller J, Whistler R, editors. *Starch: Chemistry and Technology*. 3<sup>rd</sup> ed. Academic Press USA; 2009. p. 293-372.
- Caballero DJ. Efecto del uso de alimento balanceado pelletizado desde el inicio hasta el engorde en la granja porcina el Hobo, Santa Cruz de Yojoa, Honduras. Tesis de pregrado. Zamorano, Honduras. 2010; [Access date: March 9, 2015]. URL: <http://bdigital.zamorano.edu/bitstream/11036/236/1/T2917.pdf>.
- Cabrita ARJ, Vale JMP, Bessa RJB, Dewhurst RJ, Fonseca AJM. Effects of dietary starch source and buffers on milk responses and rumen fatty acid biohydrogenation in dairy cows fed maize-based diets. *Anim Feed Sci Technol* 2009; 152:267-277.
- Caldas Neto SF, Zeoula LM, Branco AF, Do Prado IN, Dos Santos GT, Fregadolli FL, Kassies MP, Dalponte AO. Mandioca e resíduos das farinhas na alimentação de ruminantes: Digestibilidade total e parcial. *Rev Bras Zootec* 2000; 29:2099-2108.

- Callison, SL, Firkins JL, Eastridge ML, Hull BL. Site of nutrient digestion by dairy cows fed corn of different particle sizes or steam-rolled. *J Dairy Sci* 2001; 84:1458-1467.
- Casper DP, Schingoethe DJ, Eisenbeisz WA. Response of early lactation dairy cows feed diets varying in source of nonstructural carbohydrate and crude protein. *J Dairy Sci* 1990; 73:1039-1050.
- Chanjula P, Wanapat M, Wachirapakorn C, Rowlinson P. Effect of synchronizing starch sources and protein (NPN) in the rumen on feed intake, rumen microbial fermentation, nutrient utilization and performance of lactating dairy cows. *Asian Aust J Anim Sci* 2004; 17:1400-1410.
- CCRP, Climate Change Research Program. Effect of starch based concentrates with different degradation characteristics on methane emissions. Reducing emissions from livestock research program. Australian Government, Department of Agriculture, Fisheries and Forestry. 2012.
- Correa CES, Shaver RD, Pereira MN, Lauer JG, Kohn K. Relationship between corn vitreousness and ruminal in situ starch degradability. *J Dairy Sci* 2002; 85:3008-3012.
- Cotta MA. Amylolytic of selected species of ruminal bacteria. *App Environ Microbiol* 1998; 54:772-776.
- Crowe TC, Seligman SA, Copeland L. Inhibition of enzymic digestion of amylose by free fatty acids *in vitro* contributes to resistant starch formation. *J Nutr* 2000; 130:2006-2008.
- Dann HM, Tucker HA, Cotanch KW, Krawczel PD, Mooney CS, Grant RJ, Eguchi T. Evaluation of lower-starch diets for lactating Holstein dairy cows. *J Dairy Sci* 2014; 97:7151-7161.
- Delahoy JE, Muller LD, Bargo F, Cassidy TW, Holden LA. Supplemental carbohydrate sources for lactating dairy cows on pasture. *J Dairy Sci* 2003; 86:906-915.
- Eckhoff SR, Watson SA. Corn and Sorghum starches: Production. In: BeMiller J, Whistler R, editors. *Starch: Chemistry and Technology*. 3<sup>th</sup> ed. Academic Press USA; 2009. p. 373-439.
- Ellis JL, Dijkstra J, Kebreab E, Bannink A, Odongo NE, McBride BW, France J. Aspects of rumen microbiology central to mechanistic modelling of methane production in cattle. *J Agricul Sci* 2008; 146:213e33.
- Engstrom DF, Mathison GW, Goonewardene LA. Effect of beta-glucan, starch and fiber content and steam vs dry rolling of barley-grain on its degradability and utilization by steers. *Anim Feed Sci Technol* 1992; 37:33-46.
- Evers AD, O'Brien L, Blakeney AB. Cereal structure and composition. *Aust J Agric Res* 1999; 50:629-650.
- Gaynor PJ, Waldo DR, Capuco AV, Erdman RA, Douglass LW, Teter BB. Milk fat depression, the glucogenic theory and trans-C 18:1 fatty acids. *J Dairy Sci* 1995; 78:2008-2015.
- Gibson TS, Solah VA, McCleary BV. A procedure to measure amylose in cereal starches and flours with concanavalin A. *J Cereal Sci* 1997; 25:111-119.
- Giuberti G, Gallo A, Masoero F, Farraretto LF, Hoffman PC, Shaver RD. Factors affecting starch utilization in large animal food production system: A review. *Starch* 2014; 66:72-90.
- Gozho GN, Mutsvangwa T. Influence of carbohydrate source on ruminal fermentation characteristics, performance, and microbial protein synthesis in dairy cows. *J Dairy Sci* 2008; 91:2726-2735.
- Grant, R. 2005. Optimizing starch concentrations in dairy rations. *Proc Tri-State Dairy Nutr Conf, Fort Wayne, IN, 2005*. p. 73-79.
- Griinari JM, Dwyer DA, McGuien MA, Bauman DE, Palmquist DL, Nurmela KV. Trans- octadecenoic acids and milk fat depression in lactating dairy cows. *J Dairy Sci* 1998; 81:1251-1261.
- Gulmez BH, Turkmen II. Effect of starch sources with different degradation rates on ruminal fermentation of lactating dairy cows. *Revue Méd Vét* 2007; 158:92-99.
- Hales KE, Cole NA, MacDonald JC. Effects of corn processing method and dietary inclusion of wet distillers grains with solubles on energy metabolism, carbon-nitrogen balance, and methane emissions of cattle. *J Anim Sci* 2012; 90:3174-3185.
- Hatew B, Podesta SC, Van Laar H, Pellikaan WF, Ellis JL, Dijkstra J, Bannink A. Effects of dietary starch content and rate of fermentation on methane production in lactating dairy cows. *J Dairy Sci* 2015; 98:486-499.
- Harson DL. Understanding starch utilization in the small intestine of cattle. *Asian-Aust J Anim Sci* 2009; 22:915-922.
- Hernández-Medina M, Torruco-Uco JG, Chel-Guerrero L, Betancur-Ancona D. Caracterización fisicoquímica de almidones de tubérculos cultivados en Yucatán, México. *Cienc Tecnol Aliment* 2008; 28:718-726.
- Herrera-Saldana R, Huber TJ, Poore MH. Dry matter, crude protein, and starch degradability of five cereal grains. *J Dairy Sci* 1990; 73:2386-2393.
- Hook SE, Steele MA, Northwood KS, Wright AD, McBride BW. Impact of high-concentrate feeding and low ruminal pH on methanogens and protozoa in the rumen of dairy cows. *Microb Ecol* 2011; 62:94-105.
- Hu G, Burton C, Yang C. Efficient measurement of amylose content in cereal grains. *J Cereal Sci* 2010; 51:35-40.
- Huhtanen P, Sveinbjörnsson J. Evaluation of methods for estimating starch digestibility and digestion kinetics in ruminants. *Animal Feed Sci Technol* 2006; 130:95-113.
- Huntington GB. Starch utilization by ruminants: from basics to the bunk. *J Anim Sci* 1997; 75:852-867.
- Huntington GB, Harmon DL, Richards CJ. Sites, rates, and limits of starch digestion and glucose metabolism in growing cattle. *J Anim Sci* 2006; 84:E14-E24.
- Jiao HP, Dale AJ, Carson AF, Murray S, Gordon AW, Ferris CP. Effect of concentrate feed level on methane emissions from grazing dairy cows. *J Dairy Sci* 2014; 97:7043-7053.

- Jurjanz S, Colin-Schoellen O, Gardeur JN, Laurent F. Alteration of milk fat by variation in the source and amount of starch in a total mixed diet fed to dairy cows. *J Dairy Sci* 1998; 81:2924-2933.
- Kennelly JJ, Glimm DR. The biological potential to alter the composition of milk. *Can J Anim Sci* 1998; 78(Suppl):23.
- Khampa S, Wanapat M. Influences of energy sources and levels supplementation on ruminal fermentation and microbial protein synthesis in dairy steers. *Pakistan J Nutrition* 2006; 5:294-300.
- Khorasani GR, Okine EK, Kennelly JJ. Effects of substituting barley grain with corn on ruminal fermentation characteristics, milk yield and milk composition of Holstein cows. *J Dairy Sci* 2001; 84:2760-2769.
- Knapp JR, Laur GL, Vadas PA, Weiss WP, Tricarico JM. Enteric methane in dairy cattle production: Quantifying the opportunities and impact of reducing emissions. *J Dairy Sci* 2014; 97:3231-3261.
- Knowles MM, Pabon ML, Carulla JE. Use of cassava (*Manihot esculenta Crantz*) and other starchy non-conventional sources in ruminant feeding. *Rev Colom Cienc Pec* 2012; 25:488-499.
- Kotarski SF, Waniska RD, Thurn KK. Starch hydrolysis by the rumen microflora. *J Nutr* 1992; 122:178-190.
- Krause KM, Combs DK, Beauchemin KA. Effects of forage particle size and grain fermentability in mid-lactation cows. II. Ruminal pH and chewing activity. *J Dairy Sci* 2002; 85:1947-1957.
- Kumar S, Dagar SS, Puniya AK, Upadhyay RC. Changes in methane emission, rumen fermentation in response to diet and microbial interactions. *Res Vet Sci* 2013; 94:263-268.
- Lanzas C, Fox DG, Pell AN. Digestion kinetics of dried cereal grains. *Anim Feed Sci and Technol* 2007; 136:265-280.
- Larsen M, Lund P, Weisbjerg MR, Hvelplund T. Digestion site of starch from cereals and legumes in lactating dairy cows. *Anim Feed Sci and Technol* 2009; 153:236-248.
- Lawton JW. Zein: A history of processing and use. *Cereal Chem* 2002; 79:1-18.
- Li L, Blanco M, Jane JL. Physicochemical properties of endosperm and pericarp starches during maize development. *Carbohydr Polym* 2007; 67:630-639.
- Medel P, Salado S, de Blas JC, Mateo GG. Processed cereals in diets for early-weaned piglets. *Animal Feed Sci and Technol* 1999; 82:145-156.
- Moharrery A, Larsen M, Weisbjerg MR. Starch digestion in the rumen, small intestine, and hind gut of dairy cows – A meta-analysis. *Anim Feed Sci Technol* 2014; 192:1-14.
- Momany FA, Sessa DJ, Lawton JW, Selling GW, Hamaker SA, Willet JL. Structural characterization of alpha-zein. *J Agric Food Chem* 2006; 54:543-547.
- Montoya NF, Pino ID, Correa HJ. Evaluación de la suplementación con papa (*Solanum tuberosum*) durante la lactancia en vacas holstein. *Rev Col Cienc Pec* 2004; 17:241-249.
- Mosavi GHR, Fatahnia F, Mirzaei Alamouti HR, Mehrabi AA, Darmani Koh H. Effect of dietary starch source on milk production and composition of lactating Holstein cows. *S Afr J Anim Sci* 2012; 42:201-209.
- Myers AM, Morell MK, James MG, Ball SG. Recent progress toward understanding biosynthesis of the amylopectin crystal. *Plant Physiol* 2000; 122:989-997.
- Ngonyamo-Majee D, Shaver RD, Coors JG, Sapienza D, Lauer JG. Relationship between kernel vitreousness and dry matter degradability for diverse corn germplasm. II. Ruminal and post-ruminal degradabilities. *Anim Feed Sci Technol* 2008; 142:259-274.
- Offner A, Bach A, Sauvant D. Quantitative review of in situ starch degradation in the rumen. *Anim Feed Sci Technol* 2003; 106:81-93.
- Offner A, Sauvant D. Thermodynamic modeling of ruminal fermentations. *Anim Res* 2006; 55:343-365.
- Ortega ME, Mendoza G. Starch digestion and glucose metabolism in the ruminant: a review. *Interciencia* 2003; 28:380-386.
- Owens FN, Zinn RA, Kim YK. Limits to starch digestion in the ruminant's small intestine. *J Anim Sci* 1986; 63:1634-1648.
- Parker R, Ring SG. Aspects of the physical chemistry of starch. *J Cereal Sci* 2001; 34:1-17.
- Perez S, Baldwin PM, Gallant DJ. Structural features of starch granules I. In: BeMiller J, Whistler R, editors. *Starch: Chemistry and Technology*. 3<sup>rd</sup> ed. Academic Press USA; 2009. p. 149-192.
- Pimentel RR, Andrade FM, Chaves AS, de Lima LE, Ramos VR. Substituição do milho pela raspa de mandioca em dietas para vacas primíparas em lactação. *R Bras Zootec* 2006; 35:1221-1227.
- Pirondini M, Colombini S, Mele M, Malagutti L, Rapetti L, Galassi G, Crovetto GM. Effect of dietary starch concentration and fish oil supplementation on milk yield and composition, diet digestibility, and methane emissions in lactating dairy cows. *J Dairy Sci* 2015; 98:357-372.
- Plaizier JC, Krause DO, Gozho GN, McBride BW. Subacute ruminal acidosis in dairy cows: the physiological causes, incidence and consequences. *Vet J* 2009; 176:21-31.
- Poore MH, Moore JA, Swingle RS, Eck TP, Brown WH. Response of lactating Holstein cows to diets varying in fiber source and ruminal starch degradability. *J Dairy Sci* 1993; 76:2235-2243.
- Reynolds CK. Production and metabolic effects of site of starch digestion in dairy cattle. *Anim Feed Sci Technol* 2006; 130:78-94.
- Reynolds CK, Sutton JD, Beaver DE. Effects of feeding starch to dairy cattle on nutrient availability and production. In: Garnsworthy PC, Wiseman J, editors. *Recent advances in animal nutrition* Nottingham University Press. Nottingham 1997. p. 105-134.
- Rooney LW, Pflugfelder RL. Factors affecting starch digestibility with special emphasis on sorghum and corn. *J Anim Sci* 1986; 63:1607-1623.

- Santana A, Meireles A. New starches are the trend for industry applications: a review. *Food and Public Health* 2014; 4:229-241.
- Silveira C, Oba M, Beauchemin KA, Helm J. Effect of grains differing in expected ruminal fermentability on the productivity of lactating dairy cows. *J Dairy Sci* 2007; 90:2852-2859.
- Stevnebo, Sahlstrom S, Svihus B. Starch structure and degree of starch hydrolysis of small and large starch granules from barley varieties with varying amylose content. *Anim Feed Sci Technol* 2006; 130:23-38.
- Sung HG, Kobayashi Y, Chang J, Ha A, Hwang IH, Ha JK. Low ruminal pH reduces dietary fiber digestion via reduced microbial attachment. *Asian-Aust J Anim Sci* 2007; 20:200-207.
- Sutton JD. Altering milk composition by feeding. *J Dairy Sci* 1989; 72:2801-2814.
- Sveinbjörnsson J, Murphy M, Udén P. In vitro evaluation of starch degradation from feeds with or without various heat treatments. *Anim Feed Sci Technol* 2007; 132:171-185.
- Svihus B, Uhlen AK, Harstad OM. Effect of starch granule structure, associated components and processing on nutritive value of cereal starch: A review. *Anim Feed Sci Technol* 2005; 122: 303-320.
- Tester RF, Karkalas J, Qi X. Starch structure and digestibility enzyme-substrate relationship. *Worlds Poult Sci J* 2004; 60:186-195.
- Thair MN. Effects of the level, type and processing of cereal grains in diets for dairy cows. Doctoral Thesis. Swedish University of Agricultural Sciences, 2012; [Access date: September 4, 2015]. URL: [http://pub.epsilon.slu.se/8984/1/tahir\\_mn\\_120823.pdf](http://pub.epsilon.slu.se/8984/1/tahir_mn_120823.pdf)
- Tothi R, Lund P, Weisbjerg MR, Hvelplund T. Effect of expander processing on fractional rate of maize and barley starch degradation in the rumen of dairy cows estimated using rumen evacuation and in situ techniques. *Anim Feed Sci and Technol* 2003; 104:71-94.
- Van Barneveld SL. Chemical and physical characteristics of grains related to variability in energy and amino acid availability in ruminant: a review. *Aust J Agric Res* 1999; 50:651-666.
- Van Soest PJ. Nutritional ecology of the ruminant. 2<sup>th</sup> ed. O & B Books, Corvallis; 1994.
- Vasanthan T, Bhatti RS. Physicochemical properties of small- and large-granule starches of waxy, regular and high amylose barleys. *Cereal Chem* 1996; 73:199-207.
- Vearsilp T, Mikled C. Site and extent of cassava starch digestion in ruminants. International Workshop on Current Research and Development on Use of Cassava as Animal Feed. Khon Kaen, University Thailand 2001; [Access date: March 9, 2015] URL: <http://www.mekarn.org/procKK/choc.htm>
- Zeoula LM, Caldas Neto SF. Recentes avanços em amido na nutrição de vacas leiteiras. In: Simposio Internacional em bovinocultura de leite. Anais Lavras 2001: Lavras: Universidad Federal de Lavras p. 249-84