1	LITERATURE REVIEW
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3	Tropical grasses used in haylage production: An integrative
4	review
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6	Pastos tropicales utilizados en la producción de henolage: Una revisión integradora
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8	Gramíneas tropicais utilizadas na produção de pre-secado: Uma revisão integrativa
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28 Abstract

29 Background: Haylage is a way of preserving forage with good nutritional value, consisting of 30 the partial removal of water from the plant through the wilting technique. **Objective:** To 31 identify the main tropical grasses used in haylage production, we developed an integrative 32 review. Methods: Through the PVO mnemonic strategy, which consists of population (P): 33 tropical forage grasses, variables (V): haylage production, and outcome (O): qualitative 34 parameters, we raised the following question: "What are the main tropical forage grasses used 35 in haylage production?" Papers were selected from three different databases: SCOPUS (Elsevier), Web of Science, and Science Direct. Results: The search identified 1.049 articles, 36 37 but only 10 were considered suitable and included for data extraction. Among the grasses used, 50% were of Cynodon spp., 30% of Panicum maximum, 10% of Festuca rubr, 10% of Dactylis 38 39 glomerata, and 10% of Trisetum flavescens. Conclusion: We conclude that the main forage 40 grasses used in pre-dried silage production belong to the genera Cynodon spp. and Panicum 41 spp., highlighting Tifton-85 grass and Tanzania grass, respectively. **Keywords:** Conservation; forage; grass; haylage; nutritional characteristics; pre-dried 42

- 43 *silage; review; tropical grasses; wilting.*
- 44

45 **Resumen**

Antecedentes: henolaje es una forma de preservación de forraje con buen valor nutritivo, que 46 47 consiste en una retirada parcial de agua de la planta a través de la técnica de emurchecimento. 48 Objetivo: Para identificar las principales gramíneas tropicales utilizadas en la producción 49 presecada, desarrollamos una revisión integradora. Métodos: A través de la estrategia 50 mnemotécnica PVO, que consta de población (P): pastos forrajeros tropicales; variables (V): 51 producción de presecado, resultados (O): parámetros cualitativos, planteando la siguiente 52 interrogante: "Cuáles son las principales gramíneas forrajeras tropicales utilizadas en la 53 producción de henolaje?". Los artículos se seleccionaron de tres bases de datos diferentes, 54 SCOPUS (Elsevier), Web of Science y Science Direct. Resultados: La búsqueda identificó 55 1.049 artículos, pero sólo 10 se consideraron adecuados e incluidos para la extracción de datos. 56 Entre las gramíneas utilizadas, el 50% fueron del género Cynodon spp., el 30% cultivares de 57 Panicum máximo, el 10% cultivares de Festuca rubr, el 10% cultivares del género Dactylis 58 glomerata y el 10% cultivar Trisetum flavescens. Conclusão: Se concluye que las principales 59 gramíneas forrajeras utilizadas en la producción presecada pertenecen al género Cynodon spp. 60 y Panicum spp., destacando el pasto Tifton 85 y el pasto Tanzania, respectivamente.

61 Palabras clave: Características nutricionales; conservación; forraje; henolage; marchitez;
62 pasto; pastos tropicales; revisión.

63

64 **Resumo**

Antecedentes: O pré-secado é uma forma de preservação de forragem com bom valor nutritivo, 65 que consiste na retirada parcial de água da planta através da técnica de emurchecimento. 66 67 **Objetivo:** Identificar as principais gramíneas tropicais utilizadas na produção de pré-secado, 68 desenvolvemos uma revisão integrativa. Métodos: Através da estratégia mnemônica PVO, em 69 que consiste em população (P): gramíneas forrageiras tropicais; variáveis (V): produção de pré-70 secado, resultados (O): parâmetros qualitativos, levantando a seguinte questão: "Quais são as 71 principais gramíneas forrageiras tropicais utilizadas na produção dos pré-secados?". Foram 72 selecionados artigos em três bases de dados diferentes, SCOPUS (Elsevier), Web of Science e 73 Science Direct. Resultados: A busca identificou 1.049 artigos, mas apenas 10 foram 74 considerados aptos e incluídos para extração de dados. Entre as gramíneas utilizadas 50% eram 75 do gênero Cynodon spp., 30% cultivares de Panicum maximum, 10% cultivares de Festuca 76 gênero Dactylis glomerata, 10% rubr. e 10% cultivar Trisetum flavescens. 77 Conclusão: Concluímos que as principais gramíneas forrageiras utilizadas na produção de pré-78 secado pertencem aos gêneros Cynodon spp. e Panicum spp., destacando-se o capim-tifton 85 79 e o capim-tanzânia, respectivamente.

80 Palavras-chave: Características nutricionais; capim; conservação; forragem; gramíneas
81 tropicais; haylage; murchando; pré-secado; revisão.

82

83 Introduction

Feeding is one of the most important points within the animal production system, and it is essential to search for low-cost alternatives applicable to the field, which maximize animal performance. With seasonality throughout the year, the forage supply to ruminants is limited. This scenario leads to a drop in animal productivity and one of the alternatives found to overcome productive losses during this dry period is the conservation of forage (Fluck *et al.*, 2018).

90 Haylage (pre-dried silage) is a way of preserving forage with good nutritional value, consisting

91 of the partial removal of water from the plant through the wilting technique, with levels between

92 400 and 600 g/kg DM (Edvan et al., 2023). The technique aims to control the fermentation

- 93 process during conservation and reduce undesirable secondary fermentations (Horst *et al.*,
 94 2016).
- 95 The choice of forage species for making haylage depends on the region's climatic conditions, 96 soil fertility, applied technology, nutritional requirements of the animals, and the economics of 97 the process. Pre-dried grasses or legumes from temperate climates have lower contents and
- 98 better quality of the fibrous fraction in their composition when compared to pre-dried tropical
- 99 forages (Jimenez Filho *et al.*, 2013).
- 100 The microbiome present in forage is favorable for the growth of bacteria that produce desirable 101 products in anaerobic fermentation, contributing to a balanced pH, and maintaining the 102 nutritional quality and stability of the product (Costa *et al.*, 2019). In European countries, pre-103 dried feed is widely used in horse feeding (Muller, 2011). In Brazil, haylage use is more evident
- 104 in feeding ruminants, as it is possible to store surplus forage and later use it to feed these animals
- 105 during periods of scarcity (Pereira, 2007).
- 106 Research comparing two forage preservation techniques, haying, and pre-drying, showed 107 positive results regarding the effectiveness of pre-drying as a means of preserving forage quality 108 even in colder environments (Borreani *et al.*, 2007). However, to bring a broader view of the 109 results available through primary studies extracted from the database and to provide information 110 and suggestions for future research, the objective was, through an integrative review, to identify 111 the main tropical forage grasses used in haylage production.
- 112

113 Methods

The present study consists of an integrative review that aims to generate a broader view of the main grasses used in the pre-drying conservation technique. Currently, this is the broadest method of review and research to define current knowledge on a specific topic.

117

118 Preparation of the protocol and guiding question

The integrative review protocol was developed so that the research carried out has a highstandard scientific basis, extracting correct data using a search strategy that meets the objective presented. To ensure that the terms used for the search were non-random, an analysis was made of each scientific article published on the topic under study. To elaborate on the guiding question of this review, the PVO mnemonic strategy was adopted, which consists of population (P) tropical forage grasses, variables (V) haylage production, and outcome (O) were qualitative parameters. Raising the following question: "What are the main tropical forage grasses used*in haylage production?*"

127

128 Database search

129 The selected scientific papers were searched up to September 8, 2023, in three databases that

presented studies that answered the guiding question: SCOPUS (Elsevier), Web of Science, and
Science Direct. The CAPES journal portal was used to access the database through the Federal

132 University of Piauí (UFPI, Brazil). Table 1 shows the terms used in the search and their

133 synonyms.

134 The articles were available in electronic databases, so articles that answered the guiding 135 question were selected. Studies were considered important when (1) they contained primary 136 research published in the format of a scientific article, (2) they included the use of forage grasses 137 in the production of pre-dried silage, (3) and the chemical and fermentative characteristics of the pre-dried grass. Duplicate articles in the same database and other databases were considered 138 139 only once. Articles in letter forms to the editor, abstracts, theses and dissertations, books or book chapters, lectures, other reviews, and correspondence were discarded. Articles that 140 141 contained silage and other forms of conservation that were not pre-dried, as well as fresh forage

- 142 that were not tropical grasses were excluded.
- 143

¹⁴⁴ **Table 1.** Terms used in a unicross and high sensitivity search to study the main tropical forage 145 grasses used in the production of haylage crops.

	Keywords
	"Tropical forage grasses" OR "Forage crops" OR "Crops forage" OR
	"Fodder" OR "Grass" OR "Grasses" OR "Forage grasses" OR
	"Grasses forage" OR "Pasture" OR "Tropical pasture" OR "Pasture
	tropical" OR "Tropical" OR "Forages" OR "Forage" OR "Lawn" OR
Population (P)	"Brachiaria" OR "Urochloa" OR "Panicum" OR "Megathyrsus" OR
	"Cynodon" OR "Pennisetum" OR "Foragers" OR "Tropical forages"
	OR "Forages tropical" OR "Grass tropical" OR "Tropical grass" OR
	"Guinea grass" OR "Megathyrsus maximus" OR "Andrapogon
	_gayanus"
Variables (V)	"Haylage" OR "Production haylage" OR "Pre dry forages" OR
vallables (v)	"confection haylage" OR "fodder pre dry"
	Qualitative parameters" OR "pH" OR "N-NH3" OR "ammonial
Outcome (O)	nitrogen" OR "aerobic stability" OR "ethanol content and organic
Outcome (O)	acids" OR "microbiological determination" OR "chemical
	composition" OR "determination of dry matter" OR "crude protein"
	composition of determination of dry matter of crude protein

OR "ether extract" OR "dry matter mineral" OR "detergent fiber neutral" OR "acid detergent Fiber OR "total soluble carbohydrates" OR "*In vitro* ruminal degradability" OR "gas production" OR "fermentation parameters"

146

147 Data selection and collection

148 In the first data collection, articles were evaluated by individually reading the title and 149 summary, then the exclusion criteria were used together with the research objective. In the 150 second stage, the chosen articles were read in full, undergoing a new screening and selecting 151 those corresponding to the research. A form was designed to extract data for study purposes, 152 including information about the publication (article title, indexed databases, authors, country, 153 language, and year of publication), name of the scientific journal, methodological aspects of 154 the study (description of the experiment including treatments and experimental period, analyzed 155 variables, and results) the most used grasses in pre-drying, study limitations and conclusions.

156

157 Assessment of included studies

The studies were classified according to their level of evidence, prepared (JBI level of evidence) 158 159 and those that presented level 2 support were added only to guarantee studies with greater 160 evidence. The JBI classifies research according to its level of evidence into: 1) experimental 161 studies; 2) quasi-experimental studies; 3) observational and analytical studies; 4) observational 162 and descriptive studies; and 5) expert opinion. To estimate the methodological quality used in 163 the studies, the CASP instrument was used for the type of methodological structure (available 164 at: https://casp-uk.net/casp-tools-checklists/) this includes only those that met the criteria according to the research method presented in each study. 165

166

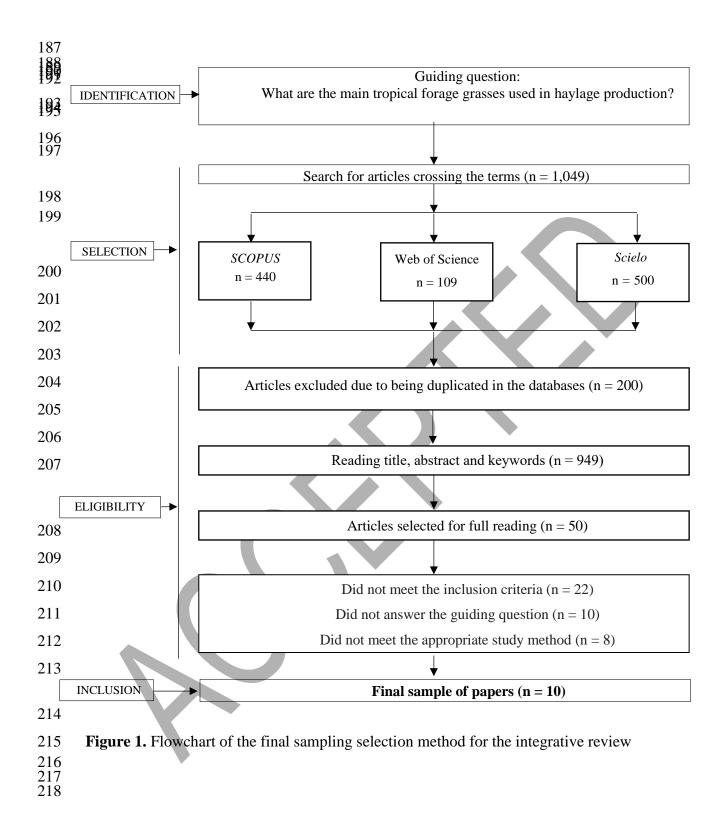
167 **Results**

Overall, 1,049 studies were identified, including 1,000 scientific articles. Of this total, 50 articles were identified as data of possible interest. After complete reading, and searching for articles that answered the guiding question, ten publications were considered suitable and included due to the solidity of the methodology for data extraction (Figure 1). All results presented level 1 evidence. The selected articles involve publications dated from 2006 to 2023, 40% of which were published in the last 5 years. The studies used were carried out in Brazil (8), Italy (1), and the United States of America (1), published in English and Portuguese. Among the selected studies, there was a variation in the duration of the experiments, rangingfrom 3 months to 1 year.

Among the forage grasses most used in haylage production, we can highlight the genera *Cynodon* spp. (60%) and *Panicum* spp. (30%) (Table 2). The pre-dried chemical composition

parameters analyzed most frequently in studies were dry matter (DM, 100%), crude protein

- 180 (CP, 100%), neutral detergent fiber (NDF, 100%), acid detergent fiber (FDA, 90%), mineral
- 181 matter (MM, 60%), lignin (LIG, 50%), hemicellulose (HEM, 60%), organic matter (MO, 60%),
- 182 ether extract (EE, 50%), total carbohydrates (CHOT, 30%) and cellulose (CEL, 10%) (Table
- 183 3). Fermentative parameters such as pH, soluble carbohydrates (SC), ammonia nitrogen (N-
- 184 NH₃), lactic acid, acetic acid, butyric acid, and aerobic stability were present in 80, 40, 50, 40,
- 185 50, 40, 30% of the studies, respectively (Table 2 and 4).
- 186



210	Table 2 Main transfel forega gragges used in hereby production
219	Table 2. Main tropical forage grasses used in haylage production.

Author/year	Country	Duration	Common name	Scientific name	Treatments	Level of evidence
Souza <i>et al</i> . (2006)	Brazil	90 days	Tifton-85 grass	Cynodon spp.	The isonitrogenous diets were formulated to contain approximately 12% CP and a roughage: concentrate ratio of 60:40. As a source of roughage, pre-dried Tifton-85 grass and sorghum silage from the forage hybrid AG 2002 (Agroceres) were used in proportions 100:0, 68:32, 34:66 and 0:100, respectively, based on the MS.	1
Gomes et al. (2006)	Brazil	65 days	Tifton-85 grass	Cynodon spp.	 chopped Elephant grass (Pennisetum purpureum Schum. cv. Cameron), of medium maturity, 2 - pre-dried Tifton-85 grass (<i>Cynodon</i> spp.), 3 - Signal grass hay (<i>Brachiaria</i> <i>decumbens</i> Stapf), 4 - signal grass hay and concentrate 1 supplied at 0.5% BW, and 5 - signal grass hay and concentrate 2 supplied at 1% BW. 	1
Borreani <i>et al.</i> (2007)	Italy	1 year	Orchardgrass Red fescue Yellow oats	Dactylis glomerata Festuca rubra Trisetum flavescens	Natural meadow hay harvested late with the addition of 5.1 kg of DM per cow and, pre-dried from natural meadow with early cut 3.5 kg of DM of concentrate/cow.	1
Pereira <i>et al.</i> (2007)	Brazil	90 days	Tifton-85 grass	Cynodon spp.	Pre-dried Tifton 85 grass (Cynodon spp.) + Concentrate (corn meal and ground soybeans) in a 60:40 ratio.	1



Fable 2 cont. Main tro	1	0 0	•	0 1		
Guimarães <i>et al.</i> (2016)	Brazil	86 days	Tifton-85 grass	Cynodon spp.	The Tifton-85 grass (Cynodon spp.) was cut after 30 days of growth to produce haylage and remained in the field until reaching 70% dry matter (DM), Silobac® biological additive was added (2g of product in 2L of water to inoculate each ton of forage destined for silage), totaling 56 days of storage.	1
Costa <i>et al.</i> (2019)	Brazil	56 dyas	Tifton-85 grass	Cynodon spp.	The evaluated treatments consisted of storage times of 1, 3, 7, 14, 28 and 56 days of pre-dried Tifton-85 grass (with sprinkled Silobac® biological additive).	1
Galeano <i>et al.</i> (2022)	Brazil	90 days	Tamani grass	Panicum maximum	Monoculture of Tamani grass, Tamani grass + Crotalaria ochroleuca, Tamani grass + cowpea and Tamani grass + soybeans and Tamani grass + pigeon peas.	1
Silva <i>et al.</i> (2023)	Brazil	60 days	Tanzania grass	Panicum maximum	Plastic films of different thicknesses were tested on the Tanzania grass wrap, 27 μ m polyethylene plastic film and three PVC films, which were 10 μ m, 11 μ m and 13 μ m.	1

	Edvan <i>et al</i> . (2023)	Brazil	90 days	Tanzania grass	Panicum maximum	Four groups of pre-dried Tanzania grass that varied in DM content as follows: fresh plant (not dehydrated), 400, 500 and 600 g kg-1 DM (dehydrated in the field until reaching DM content of treatment).	1
222 223						DM content of treatment).	

Author/year	Species	DM (g/Kg de Fresh matter	СР	SC	EE	Ash	NDF	ADF	CEL	HEM	LIG	OM
Souza et al. (2006)	Cynodon spp.	536.5	59.9	85.71	18.5	-	783.7	446.7	-	337.0	75.1	935.6
Gomes et al. (2006)	Cynodon spp.	467.1	169.7	71.41	28.9	87.3	642.2	319.8	_	_	58.0	912.7
	Dactylis glomerata											
Borreani et al. (2007)	Festuca rubr Trisetum flavescens	522.0	107.0	-	21.0	110	570.0	386.0	-	-	59.0	636
Pereira et al. (2007)	Cynodon spp.	542.5	57.7	85.23	13.5		792.8	444.4	-	348.4	77.8	923.5
Arriola et al. (2015)	Cynodon spp.	536.5	188.8	-	-		691.0	321.0	-	352	-	-
Guimarães et al. (2016)	Cynodon spp.	947.1	127.1	-	-	91.5	547.7	224.8	-	3229	-	-
Costa <i>et al.</i> (2019)	<i>Cynodon</i> spp.	622.8	173.3	-	28.7	-	723.3	320.4	-	402.9	30.2	-
Galeano et al. (2022)	Panicum maximum	669.6	57.4	-	-	86.8	700.8	310.5	239.2	394.8	77.6	-
Silva et al. (2023)	Panicum maximum	655.0	140.9	-	-	64.8	857.4	493.3	-	-	-	935.1
Edvan et al. (2023)	Panicum maximum	581.6	99.9	45.4	-	71.0	653.9	-	-	-	-	943.6

Table 3. Chemical characteristics (g/kg DM) of grasses used for haylage production.

225 DM – dry matter; CP – crude protein; EE – ether extract; Ash – mineral matter; NDF –neutral detergent fiber; ADF – acid detergent fiber; CEL – cellulose;

HEM – hemicellulose; LIG – lignin; OM - organic matter; SC - soluble carbohydrates.

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228

Author/year	Species	pН	N-NH ₃	Lactic acid	Acetic Acid	Butyric acid	Propionic acid	Microbiology	Break in aerobic stability
Souza et al. (2006)	Cynodon spp.	4.37	-	-	-	-	-	-	-
Gomes et al. (2006)	Cynodon spp.	-	-	-	-	-	-	-	-
Borreani et al. (2007)	Dactylis glomerata Festuca rubr Trisetum flavescens	5.13	50.6	11.8	6.4	0.8		-	-
Pereira et al. (2007)	Cynodon spp.	4.37	-			-	-	-	-
Arriola <i>et al.</i> (2015)	Cynodon spp.	5.37	-	10.4	2.8	-	-	-	yes
Guimarães et al. (2016)	Cynodon spp.	-	_	- //	-	-		-	-
Costa et al. (2019)	Cynodon spp.	4.70	22.4	-	-	-	-	-	-
Galeano et al. (2022)	Panicum maximum	4.53	103.6	22.4	28.9	1.3	2.7	-	-
Silva <i>et al.</i> (2023)	Panicum maximum	5.83	8.5	26.30	1.40	1.0	1.50	5.40 UFC g-1	no
Edvan et al. (2023)	Panicum maximum	6.37	3.5	-	48.9	3.2	4.1	5.95 UFC g-1	no

Table 4. Fermentative parameters of the main grasses used for haylage production, organic acids (g/kg DM), pH, aerobic stability

231 Discussion

232 The studies verified in this review present a high degree of confidence due to the planning and 233 scientific search criteria. In addition, all stages undergo analysis by two reviewers, thus ensuring 234 the reliability of the data presented and certifying the inclusion of studies that do not lead to 235 review. After reading the full texts, most of the studies that were excluded by the reviewers were due to the use of conservation techniques with grasses other than pre-drying. Studies used 236 237 pre-dried Tifton grass 85 associated with sorghum silage supplied together in cattle feed, 238 however, research involving the use of these feeds as a source of roughage is limited, including 239 their evaluation and the animal's physiological response to consume this feed (Pereira et al., 240 2007).

Other studies were excluded because they presented legumes as a source of forage for haylage production. The first studies with pre-drying in Brazil date back to 2006, as a way of conserving forage instead of traditional silage to feed beef cattle (Souza *et al.*, 2006). There was a variation in the duration of published experiments, however, 80% of the studies were carried out within three months and 20% within a year. Studies using the pre-drying conservation technique tend to last 90 to 120 days, as most pastures are already pre-established and at the cutting point for making bales.

The main forage grasses used in haylage production were Tifton-85 (*Cynodon* spp.) and Tanzania (*Panicum maximum*). These grasses showed great production potential and are widely used in direct grazing, with high adaptive capacity to tropical regions around the world and with potential for hay and haylage production (Edvan *et al.*, 2023). Cultivars of the *Cynodon* genus gained prominence in this study probably because they have good productivity and high nutritional value, high DM production, and fast growth rate, in addition to thin culms (Souza *et al.*, 2006).

Forage grasses of the genus Brachiaria are the most used in Brazil, occupying approximately 85% of cultivated pasture areas. Of this total, marandu grass occupies 50% and is considered an excellent option for forming pastures (Medica *et al.*, 2016). However, cultivars such as Marandu grass (*Brachiaria brizantha*) did not appear in the list of tropical grasses used in predried preparation, probably because it is a grass with medium-low size characteristics not commonly used for conservation but rather for direct grazing (Macedo, 2006).

261 Of the treatments applied in the research, 70% used additives on pre-dried grasses, which 262 included bacterial inoculants or concentrates. The works that did not contain any additives also had relatively satisfactory results, when compared to pre-dried Tifton 85 and other roughage,

- the pre-dried presented a higher apparent digestibility (Gomes et al., 2006). Silva et al. (2023)
- observed that pre-dried Tanzania grass wrapped in 13-micron thick polyethylene film had the
 lowest population of enterobacteria, making it safer for use in animal feed.

Most of the experiments took place in Brazil (80%), as the country has regions characterized by irregular rainfall, which is concentrated in a short period of the year (Schmidt *et al.*, 2018), causing seasonality in forage production requiring the use of conservation techniques.

270 Pre-drying (Haylage) constitutes an alternative for the conservation of forage plants used to 271 feed ruminants, the effects linked to chemical composition, consumption, and animal 272 performance are variables that can be influenced by the production system, forage species, and 273 animals, requiring some care when recommending this practice (Edvan et al., 2023). The lack of standardization in experimental methodologies continues to be a challenge for the 274 275 conservation and availability of production of good nutritional and microbiological quality. 276 Methodological adaptations or full use of methodology for evaluating silages were commonly 277 used in the studies analyzed, especially concerning fermentative parameters.

278

279 Limitations and proposals for future research

One of the limitations of this integrative review is that although the pre-drying technique has been used for a long time, the articles found were limited, thus showing that more studies are needed, especially on how this conservation method affects ruminant nutrition. It is also notable that most of the selected studies did not provide all the data on fermentative parameters, nor was there a standardization of the experimental units, thus suggesting a standardization of the data presented for future studies.

In this sense, to improve the quality of tropical grasses preserved in pre-dried form, research involving the use of additives has been expanding. Studies using fibrolytic enzymes have been highlighted in ruminant nutrition. The use of enzymes in animal feed is biotechnology that became part of the supplementation of these animals in terms of weight gain, and this was confirmed by Burroughs in 1960. These enzymes are extracted from fungi or bacteria, which act in conjunction with enzymes produced by rumen microorganisms (Martins *et al.*, 2007).

292 Fibrolytic enzymes are used in ensilage to increase the efficiency of the fermentation process,

- thus collaborating with the action of desirable microorganisms, as in the case of bacteria that
- 294 produce lactic acid (Muck and Kung Jr., 1997; Kung Jr., 2000). Consequently, Loures et al.

(2005), highlighted the main fibrolytic enzymes used, such as hemicellulases, cellulases, pectinases, and xylanases, act to make simple sugars available as a source of nutrients for fermenting bacteria. The use of fibrolytic enzymes that are produced by cultures of filamentous fungi in ruminant feed has shown positive results, with an increase in the digestibility of dry matter and neutral detergent fiber, in milk production and also in the fat content of milk (Schingoethe *et al.*, 1999).

- 301 The addition of fibrolytic enzymes to corn silage and Tifton hay favored an increase in the 302 activity of β -1,4-endoglucanase in the rumen fluid in the early stages of incubation, and the 303 average enzymatic activity of β -1,4- Endoglucanase in the ruminal fluid was higher in diets 304 containing corn silage (Martins *et al.*, 2006). The addition of xylanase increased cellulose 305 degradation and tended to increase ADF degradation. The use of multiple enzymes (cellulase, 306 xylanase, and glucose) increased the ruminal degradation of NDF and DM, without affecting 307 the other fractions of the feed (Antonio *et al.*, 2018).
- 308 Because of the above, there is a need for studies on the use of fibrolytic enzymes in pre-dried 309 tropical grasses, aiming to enhance the activity of enzymes produced by microorganisms in the 310 rumen, stimulating fiber degradation, increasing DM digestibility, and better animal 311 performance.
- 312

313 Conclusions

The main forage grasses used in haylage production belong to the genera *Cynodon* spp. and *Panicum* spp., highlighting Tifton 85 grass and Tanzania grass, respectively. Around the world, the preservation technique in the form of pre-drying has gradually been adopted with the use of additives, seeking to improve the fermentative parameters and quality of the material.

318

319 **Declarations**

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- 323 Scientific and Technological Development CNPq.
- 324 Conflicts of interest

The authors declare that they have no competing interests regarding the work presented in thisreport.

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328 Author contributions

ABAD, TPDS ALCG, MJA, LRB, RRN, CATM, RLE, LCVI and AJCC conducted experiment, collected the samples, and wrote the manuscript; ABAD and WCCV conceived and designed the study and wrote the manuscript; ABAD, TPDS ALCG, MJA, LRB, RRN, CATM, RLE, LCVI and AJCC wrote and reviewed the manuscript; All authors read and approved the manuscript.

- 334
- 335 Use of artificial intelligence (AI)
- 336 No AI or AI-assisted technologies were used during the preparation of this work.
- 337

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